

Work Order ID 129376

Thursday, February 05, 2015 1:34:46 PM

Scrap
129376

Page 1

Item ID: D350-636-014

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp.

Start Date: 2/4/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/5/2015 Req'd Qty: 1.00

1

Customer: CCANA01

Reference: RMA RA111966

Approvals:

Process Plan: *CMF*Date: *15-02-05*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2750-044

G

100

0.00

100

QC

Memo

0.00

Quality Control

INSPECT RA 111966

D350-636-014 X 1 B15950

AFTER EVALUATION, SKIDTUBE IS TOO DAMAGED TO REPAIR

SCRAPPED BY CUSTOMER AT HIS FACILITY

CMF 15-2-5

110

QC21- Final Inspection - Work Order Release

0.00

110

QC

Memo

0.00

Quality Control

Ø CMF 15-2-05

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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129376

Parent Item: D350-636-014

D350-636-014

Parent Item Name: Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp.

Start Date: 2/4/2015

Required Date: 2/5/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H02.09.25Rearranged procedure stepsKJ
 IPP Rev:I05.12.08Rearranged procedure stepsEC
 IPP Rev:J06.03.30Per rev. D EC
 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC
 IPP Rev:M 08-09-23 revF as per dwg DD verified by:ec IPP Rev:N
 10.06.22 revise seq110 DD verf:EC IPP Rev:O 10.10.01 as
 per IIN revH DD verf:EC IPP REV:P 13.08.27 PER ECN13-
 594 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-014		Manufactured	No				Each	7.0000		1			

D350-636-014

Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp.

Location	Loc Qty	Loc Code
FG	2	
95529	1	
96895	1	
FG072	5	
101203	1	
101881	1	
102619	1	
104828	1	
105486	1	

1 x B15950 UMF
 15-2-5

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FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
		☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other

RA111966 D350-636-014 B15950

Received @ Dart January 29TH, 2015
Inspected@ Dart February 3rd, 2015

CUSTOMER: CANADIAN HELICOPTERS
CUSTOMER CONTACT: CLAUDE BOULE
SHIPPED FROM: LES CEDRES, QC CN

Instructions for RA111966 D350-636-014 B15950

- D350-636-014 was sent from client for repair
- After evaluation by quality control D350-636-014 B15950 is too damage for repair
 - All bushing for ground handling are crack and deformed
 - Fwd. saddles holes shows sign of cracks
 - Scratches as deep as .020" at fwd. and aft saddle location
 - Corrosion was found on wear plate inserts
 - Wear plate shows a lot of corrosion and damage
 - Blade has excessive wear
 - Indentations is shown throughout the skid
- After discussion with client, client decided to scrap on site D350-636-014 B15950

Time Estimate = 1 hour

Departments Required: Quality

Pictures Attached = Yes

QTY INSPECTED = 1x D350-636-014 B15950

**THIS INSTRUCTION SHEET MUST BE
ATTACHED TO THE RESTOCKING
WORK ORDER AT ALL TIMES!!!!**

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